

MODEL  
IR

Calandre Motorizzate e  
Manuali Asimmetriche  
a Tre Rulli

**Caratteristiche Tecniche ed  
Accessori Standard**

- Corpo in ghisa
  - Motore autofrenante (serie IR)
  - Rullo superiore apribile per estrazione virola
  - Rulli centrali trainanti (serie IR)
  - Dispositivo di calandratura conica ed invito
  - Scanalatura su rullo inferiore per calandratura lamiera bordate
  - Pannello mobile di comando (serie RM)
  - Costruita in conformità alle normative CE
  - Rulli costruiti in acciaio certificato SAE 1050
- Accessori Speciali**
- Rulli temperati

Three-Roll Motorised and  
Manual Plate Bending Machines  
**Technical Specifications and  
Standard Equipments**

- Cast Iron Main Frames
- Main motor with Brake system (IB)
- Openable Top Roll (Drop end)
- Motor Powered centralised Rolls (IB)
- Conical Bending available
- Wired Grooves
- Mobile Control Panel (IB)
- Built according to EC Safety Directives
- SAE 1050 quality Certified Steel Rolls with high tensile strength

**Special Accessories**

- Hardened Rolls

Drei-Walzen Motorische und  
Manuelle Rundbiegemaschinen  
**Standardausstattung**

- Solider Gusskörper
- Selbstbremsendes Hauptmotor (IB)
- Anlehnung der ausschwenkbaren Oberwalze
- Zentralwalzen, motorisch angetrieben (IB)
- Konischbiegeeinrichtung
- Drahteinlegerillen
- Separates Steuerpult (IB)
- Gemäss CE
- Walzen aus SAE 1050 Qualitätstahl

**Sonderausstattung**

- Gehärtete und geschliffene Walzen



Rullo Superiore Apribile Per  
Estrazione Virole Standard  
Standard Manual Drop End  
Standard Manuelles Klapplager



IR Mod. 68-75 Diametro Rulli  
IR Model 68-75 Roll Diameter  
IR Modelle 68-75 Walzendurchmesser

**GECKO**

CARATTERISTICHE TECNICHE / TECHNICAL DATA / TECHNISCHE DATEN

| MOD.<br>MODEL<br>MODELL | Lunghezza Utile<br>Working Length<br>Arbeitslänge | Capacità di Calandratura<br>Bending Capacity<br>Blechstärke | Diametro Rulli<br>Roll Diameter<br>Walzendurchmesser | Diametro Minimo<br>Calandrabile<br>Min. Bending<br>Min. Biegedurchmesser | Potenza Motore<br>Principale<br>Motor Power<br>Motorleistung | Lunghezza<br>Length<br>Länge | Altezza<br>Height<br>Höhe | Larghezza<br>Width<br>Breite | Peso<br>Weight<br>Gewicht |
|-------------------------|---|---|--|--|--|------------------------------|---------------------------|------------------------------|---------------------------|
|                         |   |   |  |  |  |                              |                           |                              |                           |
| IR 1050x46              | 1050  | 0.8   | 46   | 69   | 0.75   | 1500                         | 1120                      | 700                          | 175                       |
| IR 1050x56              | 1050  | 1   | 56   | 84   | 0.75   | 1500                         | 1120                      | 700                          | 195                       |
| IR 1050x68              | 1050  | 1.5   | 68   | 102  | 1.1  | 1610                         | 1160                      | 700                          | 360                       |
| IR 1050x75              | 1050  | 2   | 75   | 115  | 1.1  | 1610                         | 1160                      | 700                          | 385                       |
| IR 1550x68              | 1550  | 1   | 68   | 102  | 1.1  | 2110                         | 1160                      | 700                          | 395                       |
| IR 1550x75              | 1550  | 1.2   | 75   | 115  | 1.1  | 2110                         | 1160                      | 700                          | 420                       |
| IR 2050x75              | 2050  | 1   | 75   | 115  | 1.5  | 2610                         | 1160                      | 700                          | 505                       |
| R 1050x46               | 1050  | 0.8   | 46   | 69   | -  | 1400                         | 1120                      | 700                          | 140                       |
| R 1050x56               | 1050  | 1   | 56   | 84   | -  | 1400                         | 1120                      | 700                          | 160                       |
| R 1050x68               | 1050  | 1.5   | 68   | 102  | -  | 1930                         | 1160                      | 700                          | 325                       |
| R 1050x75               | 1050  | 2   | 75   | 115  | -  | 1930                         | 1160                      | 700                          | 350                       |
| R 1550x68               | 1550  | 1   | 68   | 102  | -  | 2430                         | 1160                      | 700                          | 360                       |
| R 1550x75               | 1550  | 1.2   | 75   | 115  | -  | 2430                         | 1160                      | 700                          | 395                       |
| R 2050x75               | 2050  | 1   | 75   | 115  | -  | 2930                         | 1160                      | 700                          | 470                       |

IR Motorizzate  
Motorised

R Manuali  
Manual



R Mod. 68-75 Diametro Rulli  
R Model 68-75 Roll Diameter  
R Modelle 68-75 Walzendurchmesser



Rullo Superiore Apribile Per  
Estrazione Virole (Standard)  
Standard Manual Drop End  
Standard Manuelles Klapplager

R Mod. 46-56 Diametro Rulli  
R Model 46-56 Roll Diameter  
R Modelle 46-56 Walzendurchmesser

MODEL  
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